



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB23003267-3A
Job Sheet 200187



Part No: RB23003267-3A

Job Qty: 6 pcs

Part Name: #56 Drill Bit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/19

Job Tracking No:

Due Date: 10/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RB23003267 Rev.E IPP Rev. A 19.02.13 New issue DP Verify DD/IPP Rev. B 19.08.09 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	6 pcs	10/14/19		0.25	0.30	Conventional Lathe - 1		11/19/17/5
							Conventional Lathe - 2		
110	QC 2	6 pcs	10/14/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S237711



Part: RB23003267 - 3A

Job No: 200187

Serial No/Batch: S237711

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 12/05/19

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				QC 2 - 62					
				QC 2 - 63	11/19/12/5				
				QC 2 - 8					
				QC 2 - 66					
				QC 2 - 64					
				QC 2 - 65					
				QC 2 - 5					
				QC 2 - 71					
				QC 2 - 73					
				QC 2 - 69					
				QC 2 - 69					
120 QC 8	6 pcs	10/14/19	0.00 0.00	QC 8 - 12					
				QC 8 - 14					
				QC 8 - 17					
				QC 8 - 20					
				QC 8 - 25					
				QC 8 - 3					
				QC 8 - 32					
				QC 8 - 33					
				QC 8 - 35					
				QC 8 - 39					
				QC 8 - 4					
				QC 8 - 44					
				QC 8 - 45					
				QC 8 - 49					
				QC 8 - 58					
				QC 8 - 8					
				QC 8 - 9					
				QC 8 - 68					
				QC 8 - 67					
				QC 8 - 1 (A)					
				QC 8 - 47					
				QC 8 - 40					
				QC 8 - 52					
				QC 8 - 23					
				QC 8 - 57					
				130 Packaging 3-1 - Stock - B4B	6 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
								Packaging 3 - 2 - B4B	
								Packaging 3 - 3 - B4B	
								Packaging 3 - 4 - B4B	
								Packaging 3 - 5 - B4B	
								Packaging 3 - 6 - B4B	DAS
Packaging 3 - 7 - B4B	28								
Packaging 3 - 8 - B4B	9-89								
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
Packaging 3 - 11 - B4B									
Packaging 3 - 12 - B4B									
Packaging 3 - 13 - B4B									
Packaging 3 - 14 - B4B									
Packaging 3 - 15 - B4B									
Packaging 3 - 16 - B4B									
Packaging 3 - 17 - B4B									
Packaging 3 - 18 - B4B									
Packaging 3 - 19 - B4B									
								Plex 9/9/19 10:01 AM Dart.Renwick.Jennifer	

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA				6 pcs	10/14/19
				0.00	0.00
				QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21

DEC 10 2019

Part Op 100 - 1-Machine as per DWG. 2-Deburr
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AC40156	No. 56 Us 118 Pol Hs Job Drill	6 Ea (1 ea)	100-Conventional Lathe - 1	S156077 GA 023

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Conventional Lathe - 1	AC40156	6	14	0

Part Specifications

Specifications could not be found.

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